

## REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP THE ENGINE
3. DISCONNECT NEGATIVE (–) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. DISCONNECT DISCHARGE HOSE AND SUCTION HOSE FROM COMPRESSOR

Remove the 2 bolts and disconnect the both hoses.

### NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

7. REMOVE DRIVE BELT  
(See page [AC-17](#))
8. REMOVE COMPRESSOR
  - (a) Disconnect the connector.
  - (b) Remove the 3 bolts and compressor.